

DFX 410 Operation Manual

- Make sure the used fluid tank is not overfull.
- Fill Tank 1 or Tank 2 with proper amount of new fluid (max 8 qt/8 liters)
- Connect shop air to the machine and turn the middle diverter valve to "Drain Vehicle Differential" position, the right-hand valve to "ON" position. If necessary, set used Fluid Tank regulator on the side of the machine to 15 psi.
- Attach one of the three hose adapters to the CLEAR used fluid hose on the back of the machine (with valve closed).
- Remove the plug on the Differential cover.
- Place the adapter into the hole and open the Ball valve.
- When the used fluid has been removed close the hose adapter valve and disconnect it from the CLEAR hose.
- Turn both valves to OFF position.
- Turn the NEW FLUID valve to either Tank 1 or Tank 2.
- Attach the largest clear hose adapter to the long new fluid hose (with valve closed)
- Place the adapter in the differential and open the ball valve.
- When the differential is full turn the ball valve to OFF position, make sure to reattach the Differential plug.
- Make sure never to fill used fluid tank past the marker.
- **EMPTY USED FLUID TANK AFTER EVERY USE**
- Attach the largest hose adapter to the CLEAR used fluid hose and turn the middle valve to DRAIN USED FLUID TANK, open the ball valve.
- When completed store the machine, turn the right valve to OFF, middle valve to Drain vehicle differential, right valve to OFF and loosen the filler caps.

